# Type 350/360/370SS Series

# Stainless Steel Regulators and Filters

ControlAir Inc.

*Type 350SS Stainless Steel Filter Regulator Type 360SS Stainless Steel Regulator Type 370SS Stainless Steel Filter* 

The Type 350/360/370SS series of stainless steel regulators, filter regulators and filters are designed to stand up to the harshest environments while providing highly accurate pressure regulation. Proven 316 stainless steel housing and filter assemblies along with fluorocarbon elastomers make the 350/360/370SS compatible with sour gas and adaptable to off shore environments. These quality instruments are economical to buy as well as operate, and provide extremely stable and repeatable control of gas pressure. Oversized valving helps the units achieve high flow rates with minimal pressure drop.

#### **Features**

- All 316 Stainless Steel Construction Ideal for sour gas and/or corrosive environments
- NACE Compliant Meets NACE #MR-0175 material requirement for sulfide stress cracking
- 1/4" NPT and 1/2" NPT Ported Versions
- Autodrain Option
- Low Temperature Option
- High Flow Capacity
- Tapped Exhaust Port Permits remote venting of hazardous gases
- Minimal Air Consumption Low cost of ownership

# Type<br/>350/360/370SS<br/>SeriesClean, stable performance for<br/>tough, dirty process control

S P E C I F I C A T I O N S







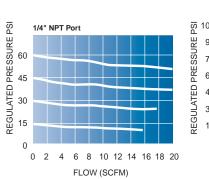
TYPE 350SS

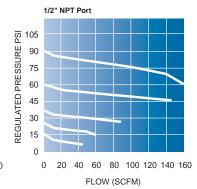
TYPE 360SS

TYPE 370SS

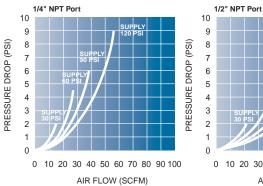
Output Ranges:	0-30 psig (0-2.0 BAR), 0-60 psig (0-4.0 BAR), 0	Not applicable			
Exhaust Capacity:	1.0 SCFM (30 NI/min) at downstream pressure of	Not applicable			
Maximum Supply Pressure:	290 psig (20.0 BAR) Autodrain: 150 psig (10.0 BAR)	290 psig (20.0 BAR)	150 psig (10.0 BAR) Autodrain: 150 psig (10.0 BAR)		
Air Consumption:	4 SCFH (2 NI/min) maximum		Not applicable		
Operating Temperatures:	-20° to +185° F (-29° C to +85° C) Low Temperature Option: -58° to +194° F (-50°				
Filter:	25 micron optional 5 micron filter		25 micron optional 5 micron filter		
Porting:	Inlet/Outlet: 1/4" NPT or 1/2" NPT Gauge (2): 1/4" NPT Exhaust: 1/8" NPT	1/4" NPT or 1/2" NPT 1/4" NPT 1/8" NPT	1/4" NPT or 1/2" NPT 1/4" NPT		
Materials:	AISI 316 stainless steel:body, bonnet, filterFluorocarbon:diaphragm, sealsSilicone:diaphragm, seals (lowInconel:range spring, pintle state				
Weight:	1/4" NPT: 2.2 lbs. (1.0 kg) 1/2" NPT: 2.8 lbs. (1.3 kg)	1/4" NPT: 2.0 lbs. (0.9 kg) 1/2" NPT: 2.6 lbs. (1.2 kg)	1/4" NPT: 2.1 lbs. (0.95 kg) 1/2" NPT: 2.5 lbs. (1.14 kg)		
	Additional for Autodrain: 0.6 lbs. (0.3 kg)				
<b>Operating Media:</b>	Air, inert gas, sweet (natural) and sour gases				

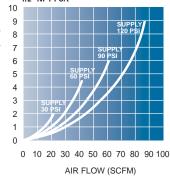
REGULATED PRESSURE VS. FLOW (TYPE 350/360SS, TYPICAL) (0-100 psig range, 105 psig supply)





#### PRESSURE DROP VS. FLOW (TYPE 370SS, TYPICAL)

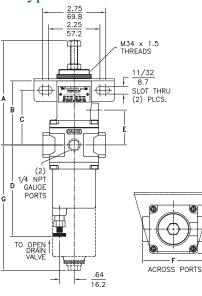




Type 350/360/370SS Dimensions Series

Port Size	4	1	E	3	0		C	)	E	:	F	•	0	3	ł	1	,	I
(NPT)	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
1/4"	4.40	111.8	2.65	67.3	2.24	56.9	3.71	56.9	1.38	35.1	2.13	54.1	5.20	135.1	1.22	31.0	1.08	27.4
1/2"	4.54	115.3	2.79	70.9	2.39	60.7	3.98	60.7	1.52	38.6	2.72	69.1	5.46	138.7	1.36	34.5	3.08	78.2

### Type 350SS



Type 360SS

2.75 69.8 2.25 57.2

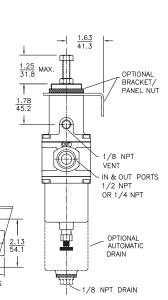
1/4 NPT

1/2NPT

GAUGE (È) M34 x 1.5 THREADS

11/32 8.7 SLOT THRU (2) PLCS.

\_(2) 1/4 NPT GAUGE PORTS



<u>1.63</u> 41.3

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OPTIONAL BRACKET/ PANEL NUT

1/8 NPT

1/2 NPT OR 1/4 NPT

IN & OUT PORTS

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1/4" NPT and 1/2" NPT porting

Tapped exhaust for remote venting

Low droop at high flow levels

controlAir

Low air consumption for greater operating economy

Competetively priced

316 stainless steel housing and filter assemblies

Large flow paths to minimize pressure drop

Automatic drain option (shown)

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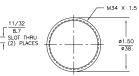
High flow manual drain for easy maintenance

Meets all NACE requirements

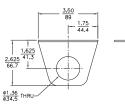
Compact size

ellent stability and repeatability, even in harsh environments

TITLE



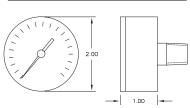
**Pressure Gauge** 



2.25 57,1

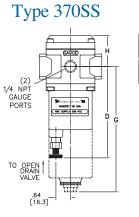
2.75

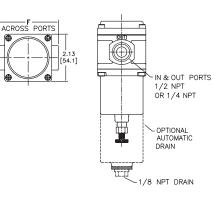
Drawing downloads available at www.controlair.com



Knob









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## Type Ordering 350/360/370SS Information Series

#### TYPE 350SS FILTER REGULATOR

Model	Part Number	Port Size	Output	0
		(NPT)	(psi)	(BAR)
350SS	350-BA	1/4"	0 - 30.0	0-2.0
350SS	350-BB	1/4"	0 - 60.0	0-4.0
350SS	350-BC	1/4"	0 -100.0	0-7.0
350SS	350-BD	1/4"	0 -150.0	0 -10.0
350SS	350-DA	1/2"	0 - 30.0	0-2.0
350SS	350-DB	1/2"	0 - 60.0	0-4.0
350SS	350-DC	1/2"	0 -100.0	0-7.0
350SS	350-DD	1/2"	0 -150.0	0-10.0
				0 110

#### TYPE 360SS REGULATOR

Model				ut Range		
		(NPT)	(psi)	(BAR)		
360SS	360-BA	1/4"	0 - 30.0	0-2.0		
360SS	360-BB	1/4"	0 - 60.0	0-4.0		
360SS	360-BC	1/4"	0 -100.0	0-7.0		
360SS	360-BD	1/4"	0 -150.0	0-10.0		
360SS	360-DA	1/2"	0 - 30.0	0 - 2.0		
360SS	360-DB	1/2"	0 - 60.0	0 - 4.0		
360SS	360-DC	1/2"	0 - 100.0	0 - 7.0		
360SS	360-DD	1/2"	0 - 150.0	0 - 10.0		

#### TYPE 370SS FILTER

Model	Part Number	Port Size (NPT)
370SS	370-BX	1/4"
370SS	370-DX	1/2"

#### Warranty

ControlAir, Inc. products are warranted to be free from defects in materials and workmanship for a period of eighteen months from the date of sale, provided said products are used according to ControlAir, Inc. recommended usages. ControlAir, Inc.'s liability is limited to the repair, purchase price refund, or replacement in kind, at ControlAir, Inc.'s sole option, of any products proved defective. ControlAir, Inc. reserves the right to discontinue manufacture of any products or change products materials, designs or specifications without notice. Note: ControlAir does not assume responsibility for the selection, use, or maintenance of any ControlAir product remains solely with the purchaser and end user.

#### Drawing downloads available at www.controlair.com

#### Options

Add proper letter at end o	f model number.
N - Nonrelieving For constant flow or d	ownstream pressure relief applications
<ul> <li>F - 5 Micron Filter</li> <li>Standard 25 micron fil</li> <li>more complete air filtr</li> </ul>	Iter is replaced with 5 micron filter for ation
A - Automatic Drain (Type Float operated drain w psig supply pressure	e 350 and Type 370 only) vith 1/8" NPT connection. Maximum 150

L - Low Temperature Operation For "Arctic" applications. Good for temperatures range of -58°F to +194°F (-50°C to +90°C). Not suitable for sour natural gas or autodrain applications

**K** - Knob with stainless steel stem

#### Accessories

#### Panel Nut -P/N 446-734-052

Mounting Bracket Kit -P/N 448-542-011

Includes mounting bracket and panel nut

**Pressure Gauge** -2" face: dual scale: 1/4" NPT centerback connection: stainless steel case and internals

0-30 psig (0-2.0 BAR)	P/N 445-725-019
0-60 psig (0-4.0 BAR)	P/N 445-725-020
0-150 psig (0-10.0 BAR)	P/N 445-725-021

#### Bug Screen - P/N 445-761-005

1/8" NPT stainless steel exhaust screen fitting

#### A P P L I C A T I O N S

The Type 350/360/370SS is used extensively by OEMs and end users to supply clean air to pneumatic controllers, transmitters, transducers, valve positioners, air cylinders, and a wide range of pneumatic control systems.

#### Applications include:

Petrochemical processing, both on and offshore

Food, pulp and paper, and pharmaceutical processing

Pollution control

Waste water treatment



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